

TECHNICAL SPECIFICATION

MODEL 301.5SP SHORT PERCH TUBE FACING AND SQUARING TOOL

The 301.5SP (Short Perch) Tube Squaring Tool is designed specifically to prepare tube for autogenous welding. The 301.5SP will face .125" (3.2mm) to 1.500" (38.1mm) outside diameter tubing with a wall thickness up to .125" (3.2mm). The 301.5SP uses a toolless OD saddle clamping system for holding and rounding the tube. The 301.5SP accepts its own torque through the saddle clamping system. The standard saddle clamping system requires a straight length of tube .60" (15.2mm) long. The Short Perch saddle clamping system requires a straight length of tube .19" (4.8mm) long. Speed is controlled by a variable speed electric motor. Feed is cam actuated with an auto retract. The feed handle is at a right angle to the cutter head.

Features:

- The Model 301.5SP is lightweight and easy to handle
- Variable speed brushless cordless electric motors
- Variable speed corded electric motors
- Standard and short perch saddle clamps
- Tool-less saddle change
- The cutting head accepts Squaring Tool Bits.
- The 301.5SP accepts its own torque through the saddle clamping system
- Replaceable transparent chip guards
- Cam-actuated auto retract feed with .200" (5.0mm) travel
- Carrying Case
- Operator's Manual

Specifications:

Reference drawings will follow at end of document.

Basic Pipe Sizes:

1/8" All schedules	1/2" Schedules 5 through 40
1/4" All schedules	3/4" Schedules 5 through 40
3/8" All schedules	1" Schedules 5S & 10S

Basic Tube Sizes:

.125" (3.2mm) through 1.500" (38.1mm) with wall thickness up to .125" (3.2mm)

Materials include but are not limited to

Aluminum	Copper nickel alloys
Carbon steel	Stainless steel
Chrome steel (20% max)	Copper

Clearances

See Envelope Drawings

Drive Motor Options

18VDC Metabo Brushless Cordless Motor Assembly with 110VAC Charger
18VDC Metabo Brushless Cordless Motor Assembly with 220VAC Charger
110VAC 50/60 Hz 9.6 Amp Metabo Corded Motor Assembly
220VAC 50/60 Hz 4.8 Amp Metabo Corded Motor Assembly
100VAC 50/60 Hz 6 Amp Bosch Corded Motor Assembly (For Japan Only)

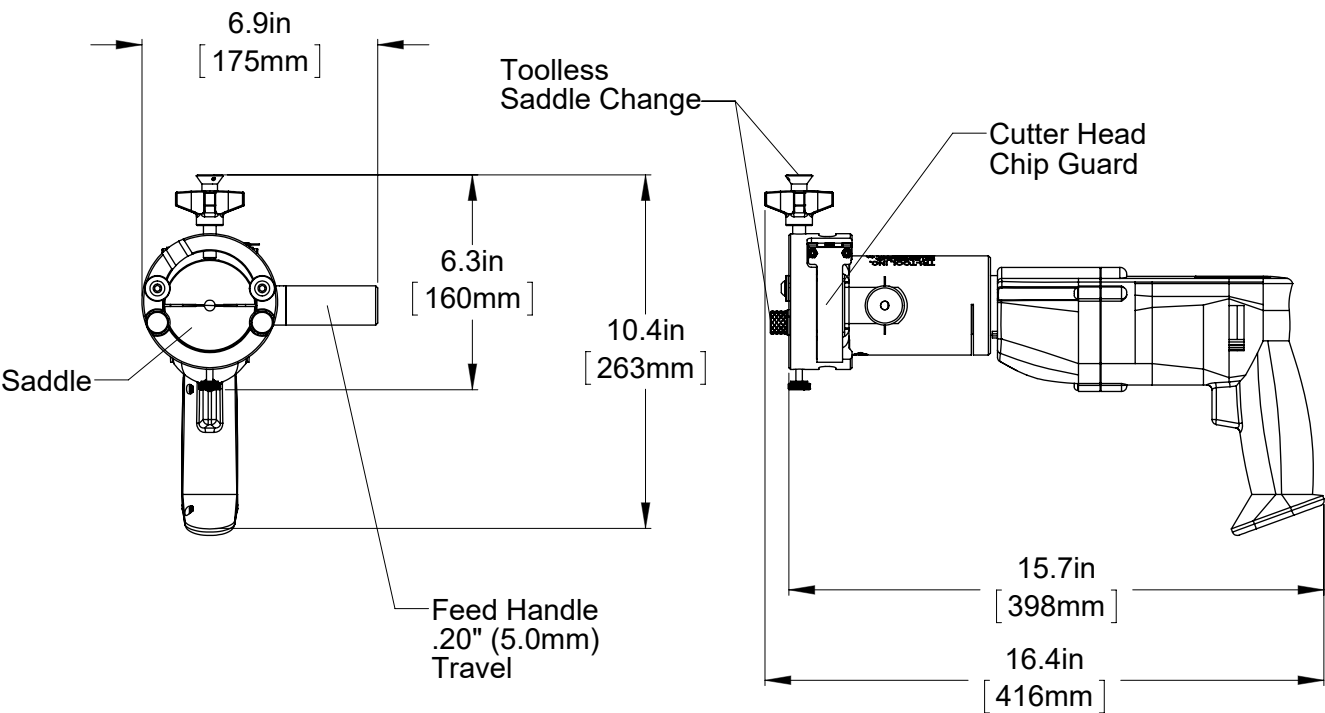
Weights

Base machine	5.1 lbs. (2.3 Kg)
Cordless Metabo Motor	4.2 lbs. (1.9 Kg)
Corded Metabo Motor	6.4 lbs. (2.9 Kg)
Corded Bosch Motor (Japanese Version)	4.4 lbs. (2.2 Kg)

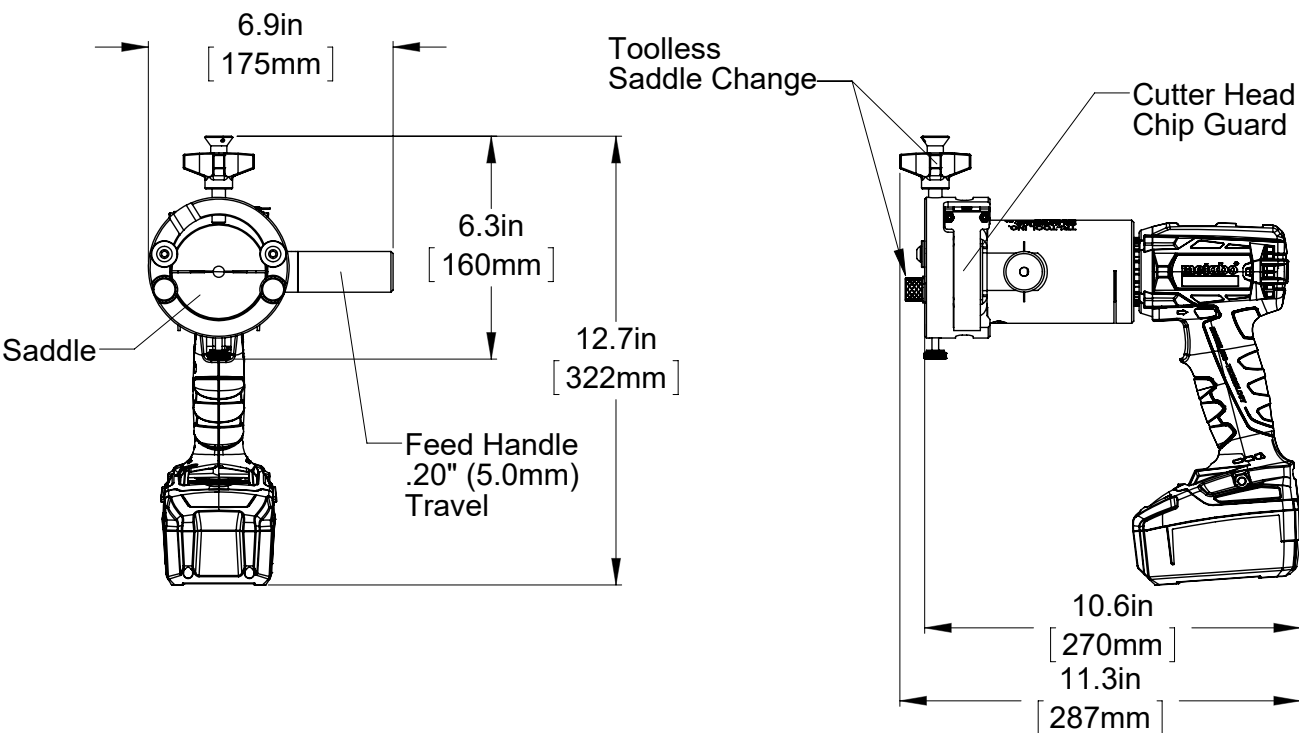
Accessories

- Bench Stand Assembly

Reference Envelope Drawing No. 77-1827



Reference Envelope Drawing No. 77-1828



Note To The Customer

Spare Parts and Standard Tool Bits are available from stock. Engineering design services for custom tool bits and special function modifications are available from the factory.

All Tri Tool Technologies and allied equipment products are subject to design improvements and specification changes at any time with no obligation to units already sold.

Warranty (limited): Parts and equipment are warranted against defects in material and workmanship for a period of one (1) year from date of purchase. Full details supplied on request and/or with the tools.



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